

Work Order ID 70805

Wednesday, June 15, 2011 1:09:53 PM



Page 1

Item ID: D2809

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 6/15/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 6/15/2011 Req'd Qty: 12.00



Customer:

Reference: *REWORK*

Approvals:

Process Plan: *U*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2809

Rev A1

145

0.00



Powdercoat

Powder Coating

M116964

Memo

PULL FROM STOCK:
12 X D2809 B69704
POWDER COAT GLOSS WHITE
PER QSI005

0.00

*Start Time: 1:40
Temp: 320 °F
Finish Time: 2:10*

12x Ø M-11/06/15

160

QC3- Inspect Part Finish

0.00



QC

Quality Control

Memo

0.00

12 BL 11-6-15.

170

Identify as per dwg & Stock Location: *G.A → 10x*

0.00



Packaging

Packaging

Memo

RE-IDENTIFY USING B/N

0.00

w/10 G9400 → 2x

EP 11/06/16 (12)

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/11

MF
11-06-15

Picklist Print

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Work Order ID: 70805



Parent Item: D2809

Parent Item Name: Bushing



Start Date: 6/15/2011

Required Date: 6/15/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP [C]02.03.07[]Now turned in house[]NG[]

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2809  Bushing		Manufactured	No				Each	12.0000		12			

Location

Loc Qty

Loc Code

ST023

12

34035

12

69704

12

u 11-06-15